

Latest developments at SENIS



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IMMW21

International Magnetic Measurement Workshop

24th – 28th June 2019

SENIS
magnetic & current measurement

OUR PRODUCTS....



3D Magnetic Field Measurement
at single spot

Compact and thin
1-, 2-, 3- Axis Hall Probes

High accuracy and resolution
Analog Transducers and
Digital Teslameter

Handheld USB 3D Teslameter



Fast, high resolution mapping
of magnetic field ($B_x/B_y/B_z$)
around permanent magnets,
electromagnets and
electronic circuit PCBs



Bus Bar current sensor modules
(f-bandwidth of DC to 200kHz)
Clamp-on Closed-Loop and
Open-Loop
(highest accuracy and resolution)

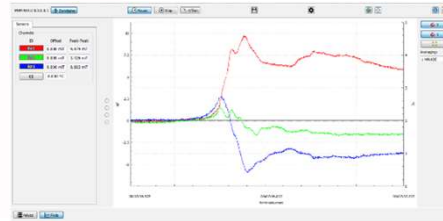


3D Hall sensor
Fast magnetic angle sensor
Any Axis Hall sensor



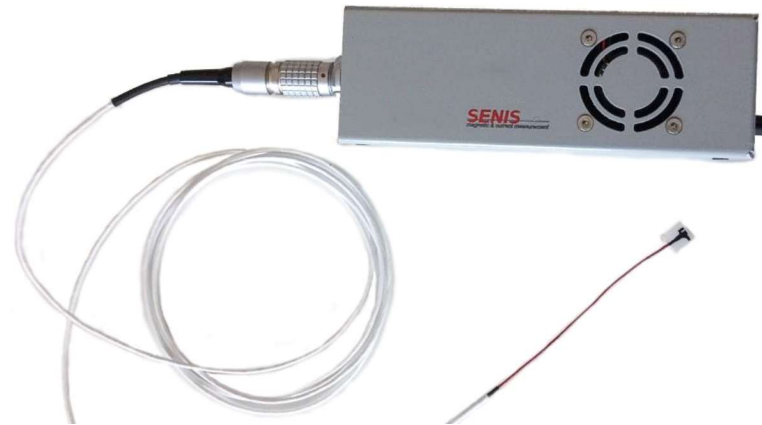
DIGITAL TESLAMETERS

Handheld USB 3D Teslameter **3MTS**



- 3-axis Hall
- 2uT to 20T
- Accuracy 1%
- MFSV 150x150µm
- 2uT to 20T
- DC to 500Hz

Miniaturized
3D Low-Noise Digital Transducer
MLNT-3D



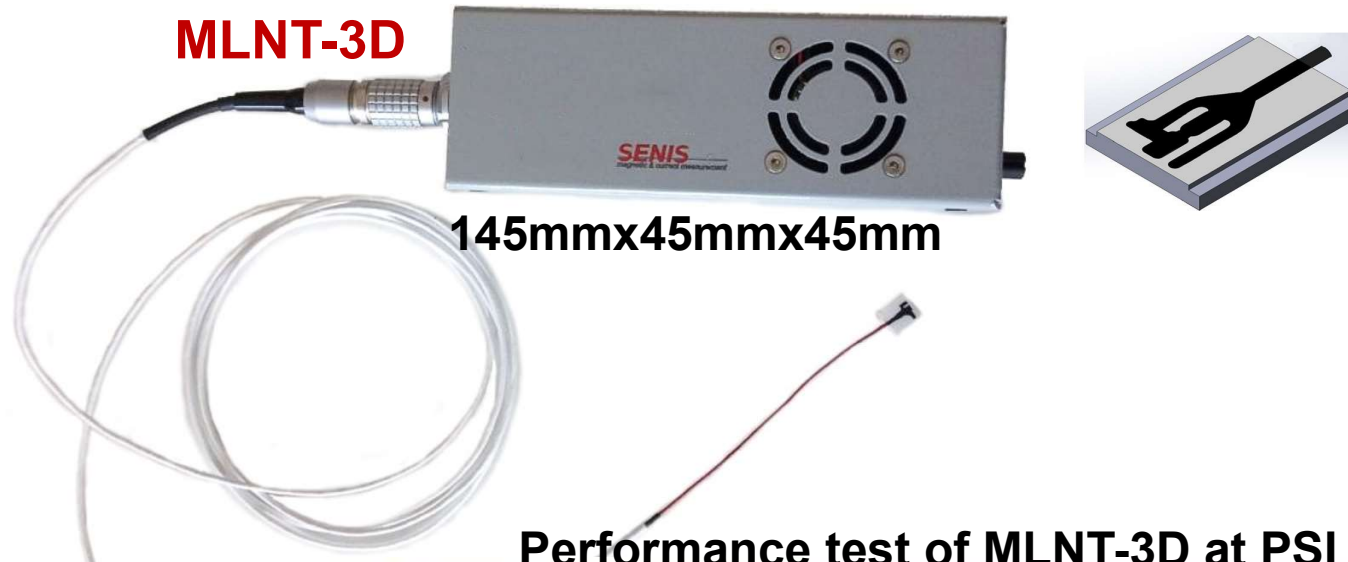
- 3-axis Hall
- 0.8uT to 2T
- Accuracy 0.01%
- DC to 500Hz
- Mini Box

High-precision 3D Teslameter **3MH6**



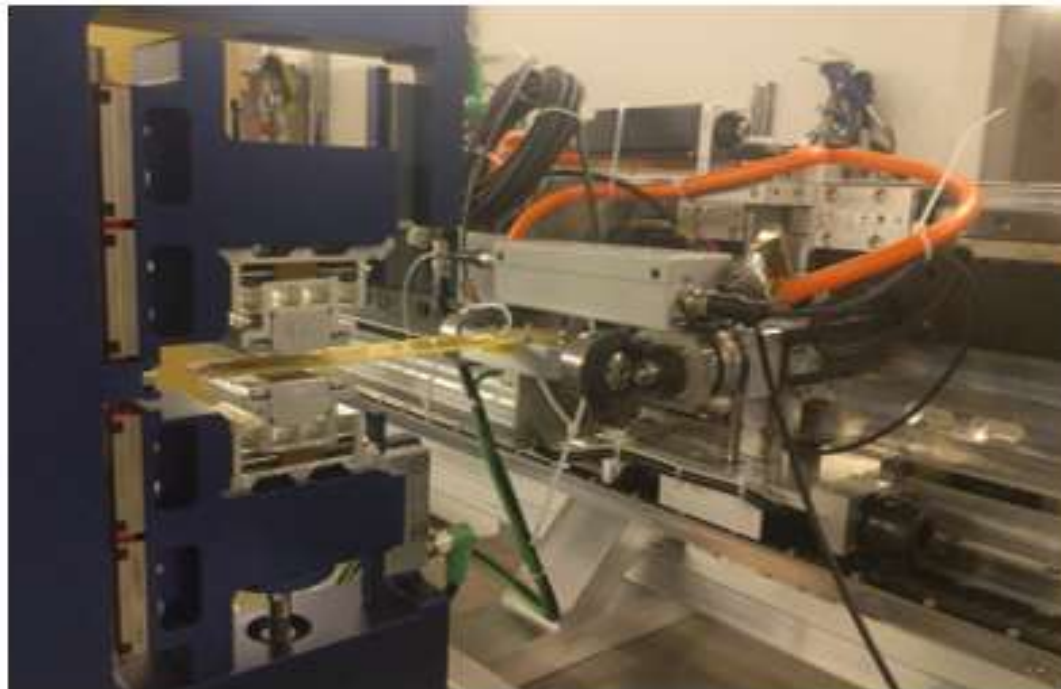
- 3-axis Hall
- Single Si-chip
- 100x10x100µm
- Resolution 1ppm
- Accuracy 0.005%
- DC to 2.5kHz

MINIATURIZED 3D LOW-NOISE DIGITAL TRANSDUCER

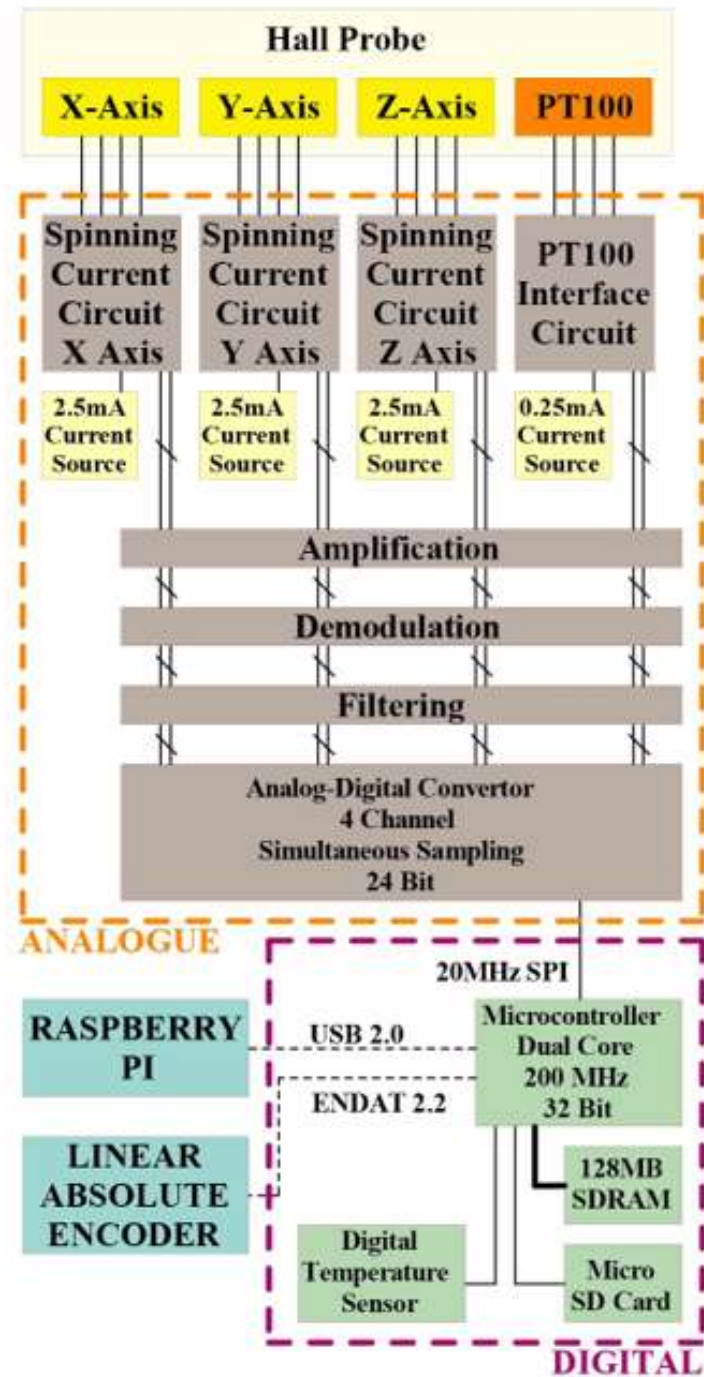


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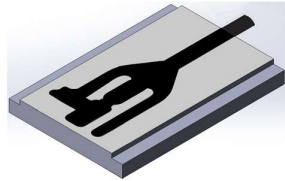
- 3-axis Hall
- Hybrid probe
- 0.8uT to 2T
- Accuracy 0.01%
- DC to 500Hz
- Mini Box



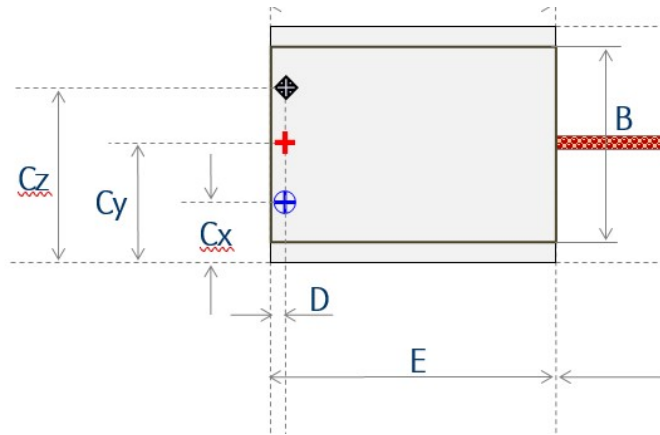
BLOCK DIAGRAM OF MLNT-3D



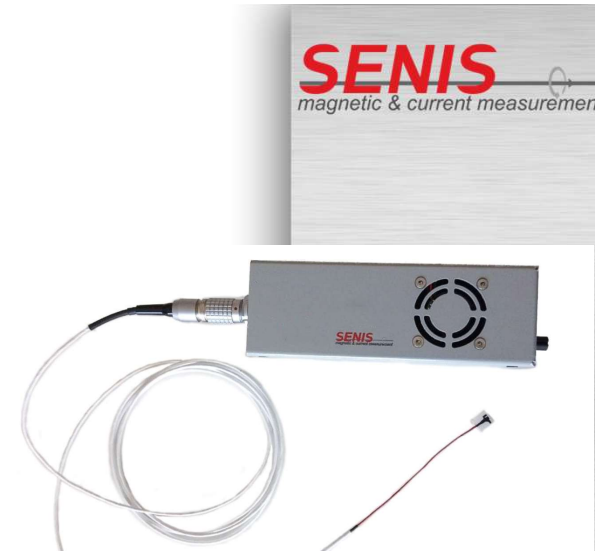
3D HALL PROBES FOR MLNT-3D



Hybrid 3D Hall probe
10mm x 10mm



Integrated 3D Hall probe
8mm x 4mm
MFSV: $150\mu\text{m} \times 150\mu\text{m} \times 10\mu\text{m}$ -> $100\mu\text{m} \times 100\mu\text{m} \times 10\mu\text{m}$

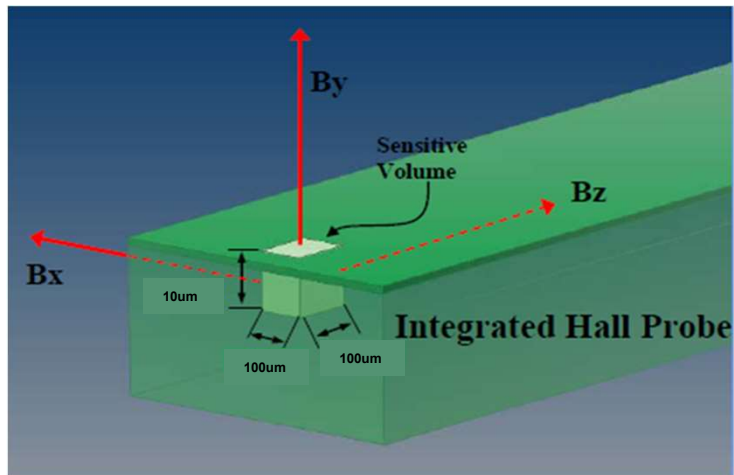


MLNT-3D

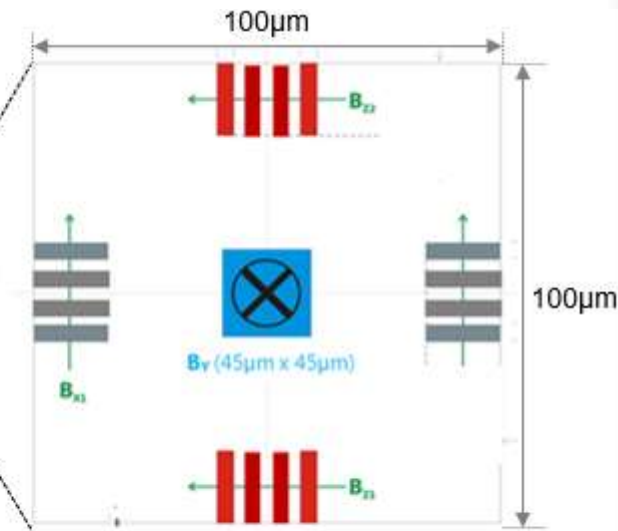
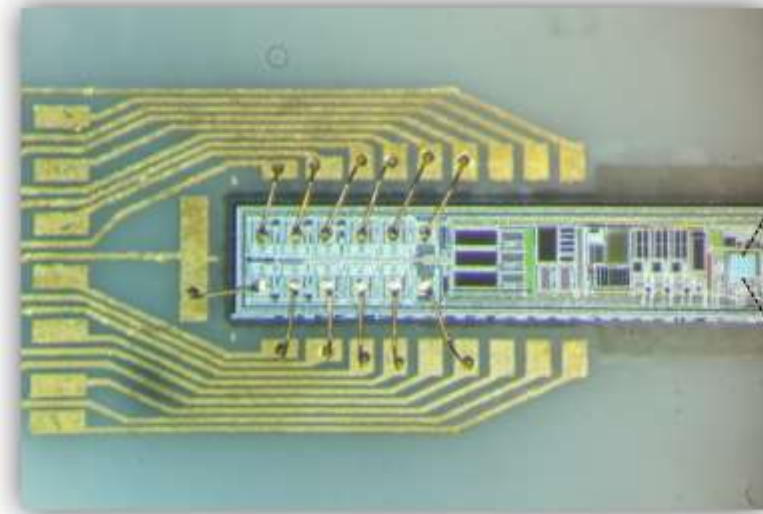
- 3-axis Hall
- Hybrid probe
- 0.8 μT to 2T
- Accuracy 0.01%
- DC to 500Hz
- Mini Box



3-AXIS HALL PROBE CHIP

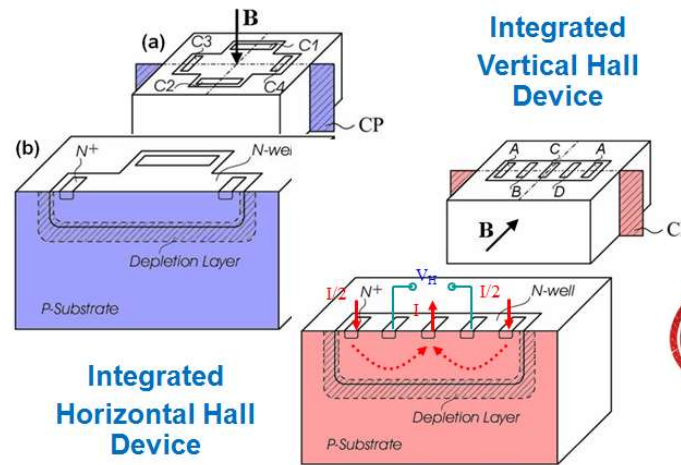
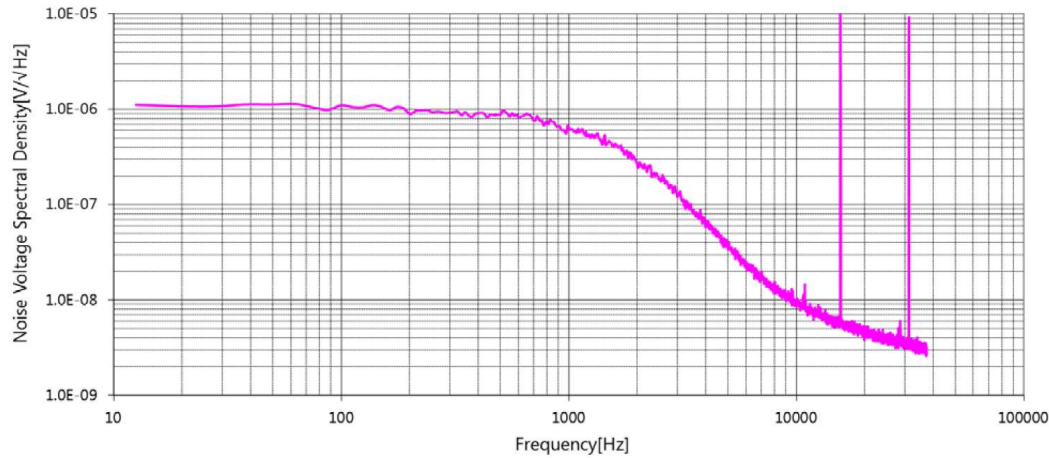


- Horizontal and vertical Hall devices are integrated in one single Si-chip
- Sensitive volume: 100µm x 100µm x 10µm
- Measures B_x, B_y, B_z at the same time



HIGHEST RESOLUTION AND SMALLEST MFSV

Vertical Hall Cell



SENIS HALL PROBES

1-, 2-, 3-Axis Integrated Hall Probes with and w/o On-chip Amplifier

UNIQUE PERFORMANCE:

- Fully integrated CMOS 1-, 2-, 3-axis (Bx, By, Bz) Hall Probe with or without on-chip amplifier & signal processing for offset, noise and planar Hall effect cancelling
- On-chip integrated temperature sensor for temperature compensation
- Very high spatial resolution: By: $0.045 \times 0.005 \times 0.045 \text{ mm}^3$; Bx and Bz: $0.10 \times 0.01 \times 0.10 \text{ mm}^3$
- Suitable for FxA and IxC Magnetic Transducers
- High angular accuracy: orthogonality error less than 0.1°
- Absolute accuracy: better than $\pm 0.1\%$ within $\pm 2T$
- Magnetic resolution: $<5\mu\text{T}$ @ 200mT and $<10\mu\text{T}$ @ $2T$
- Full scale range: $20\text{mT} - 20T$, calibrated up to $2T$
- White Noise (@ $f > 10 \text{ Hz}$): $0.1 \mu\text{T}/\sqrt{\text{Hz}}$ @ 200mT
- Temperature Coefficient of Sensitivity: better than $\pm 100 \text{ ppm}/^\circ\text{C}$ ($\pm 0.01\%/^\circ\text{C}$)
- High frequency bandwidth: from DC up to 75kHz for 1-axis; from DC up to 25kHz for 3-axis
- Virtually no planar Hall effect
- High immunity on electrostatic and inductive disturbances
- Negligible inductive loops on the Probe

High Temperature Hall probe for $-40^\circ\text{C} - +155^\circ\text{C}$

Fully integrated 3-axis Hall probe with on-chip amplifier and signal processing

Vacuum suitable Probes

frequency bandwidth from DC up to 75 kHz

3-axis Hall Probe with Field Sensitive Volume of $200 \times 20 \times 200 \mu\text{m}^3$ (small cross on the chip)

The thinnest Hall probe, packed in ceramic packaging $< 250 \mu\text{m}$!



Hall Probe A

Very robust integrated Hall probe for F3A, F1A and IxC magnetic transducers and for OEM customers.

Dimensions (length, width, thickness, in mm): $16.5 \times 5.0 \times 2.3$
Distance to magnetic field sensitive area (front/top): $1.0\text{mm}/1.0\text{mm}$



Hall Probe C

Ceramic Hall Probe suitable for Very High Temperature Range: -40°C to $+155^\circ\text{C}$. For F3A, F1A and IxC magnetic transducers and for OEM customers.

Dimensions (length, width, thickness, in mm): $8.0 \times 4.0 \times 0.9$
Distance to magnetic field sensitive area (front/top): $0.5\text{mm}/0.35\text{mm}$



Hall Probe U (0.25mm thin!)

The thinnest Hall probe in the ceramic package for F3A, F1A and IxC magnetic transducers.

Dimensions (length, width, thickness, in mm): $8.0 \times 3.0 \times 0.25$
Distance to magnetic field sensitive area (front/top): $1.0\text{mm}/0.1\text{mm}$



Hall Probe H

Very long and thin integrated ceramic Hall probe with the protected Si chip for F3A, F1A, IxC magnetic transducers.

Dimensions (in mm) width, thickness: 2.0×0.5
length: HS 8.0; HM 46.0; HL 71.0
Distance to magnetic field sensitive area (front/top): $0.3\text{mm}/0.25\text{mm}$



Hall Probe K

Very long and thin integrated ceramic Hall probe with the naked Si chip for F3A, F1A, IxC magnetic transducers.

Dimensions (in mm) width, thickness: 2.0×0.25
length: KS 8.0; KM 46.0; KL 71.0
Distance to magnetic field sensitive area (front/top): $0.3\text{mm}/0.01\text{mm}$

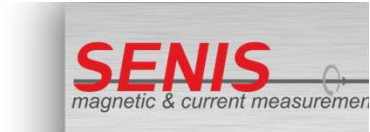


Hall Probe L

Very long and thin integrated ceramic Hall probe with the naked Si chip for F3A, F1A, IxC magnetic transducers.

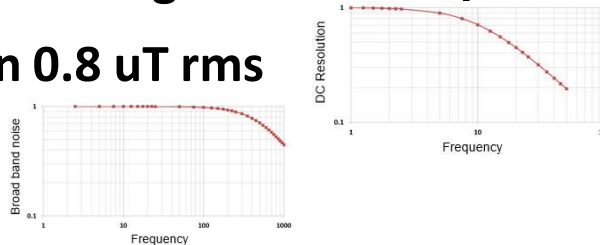
Dimensions (in mm) width, thickness: 0.65×0.1
length: LS 8.0; LM 46.0; LL 71.0
Distance to magnetic field sensitive area (front/top): $0.15\text{mm}/0.01\text{mm}$

PARAMETERS OF MLNT-3D



- Hybrid / Integrated 3-axis (Bx, By, Bz) Hall Probe
- Measurement range +/-2T
- Measurement of DC & AC magnetic fields up to 500Hz (-3dB)

- DC magnetic resolution 0.8 uT rms
- Broadband noise 2 uT
- 24-bit A/D Converter



- External Trigger (Synchronization between probe position and measurement)
- A temperature sensor on the probe for temperature compensation
- Miniaturized electronic box (145mmx45mmx45mm)

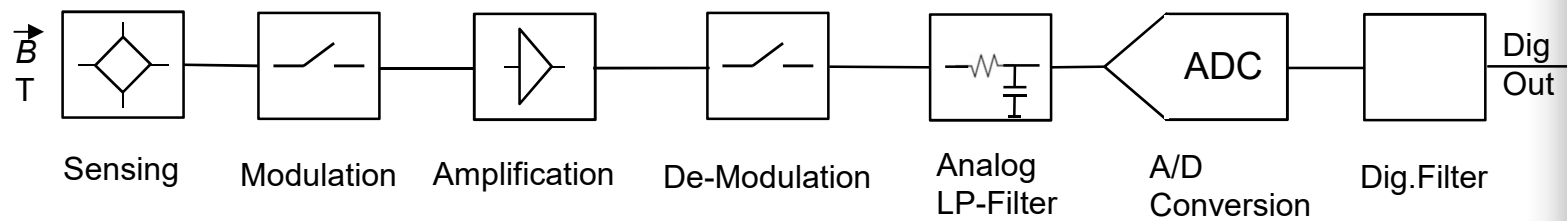
MLNT-3D

- 3-axis Hall
- Hybrid probe
- 0.8uT to 2T
- Accuracy 0.01%
- DC to 500Hz
- Mini Box



INCREASING RESOLUTION AND BANDWIDTH

Block Diagram of a Teslameter



HIGH-PRECISION 3D TESLAMETER 3MH6



- **3-axis Hall (Single Si-chip)**
- **MFSV: 100x10x100 μm**
- **Accuracy 0.005% (50ppm)**
- **Resolution 1ppm**
- **DC to 2.5kHz**



HIGH-PRECISION 3D TESLAMETER 3MH6

SENIS
magnetic & current measurement



3MH6

- Integrated 3-axis Hall Probes (Bx, By, Bz)
- MFSV: 100x10x100 μ m
- Interchangeable probes
- Very high magnetic DC resolution better than 1ppm (@2T range: 1 μ T for planar and 2 μ T for perpendicular components of field)
- DC Accuracy: 0.005% (50ppm)
- Selectable magnetic field ranges (100mT, 500mT, 2T, 20T)
- Frequency bandwidth: DC – 2.5kHz (-3dB)
- Selectable sampling rate up to 7.5ks/sec
- Selectable averaging time from 133 μ s
- High temperature stability: < 20ppm/ ° C
- 24-bit A/D Convertor

- 3-axis Hall
- Single Si-chip
- 100x10x100 μ m
- Resolution 1ppm
- Accuracy 0.005%
- DC to 2.5kHz



HIGH-PRECISION 3D TESLAMETER 3MH6

SENIS
magnetic & current measurement



- TFT LCD graphic display (107 x 71mm) for B_x , B_y and B_z and the Hall Probe temperature
- Numerical, graphical and statistical measurement visualization
- Embedded computer (GUI on Android)
- Remote data acquisition & visualization PC Software runs on Windows 7/10/XP (USB 2.0)

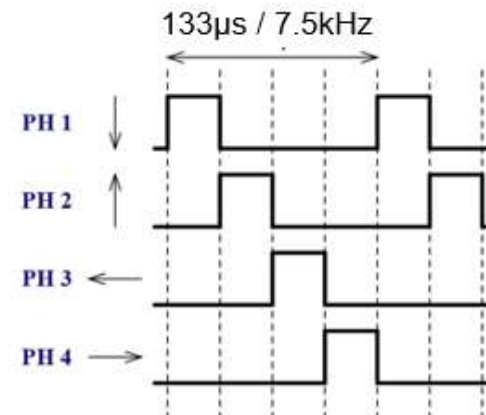
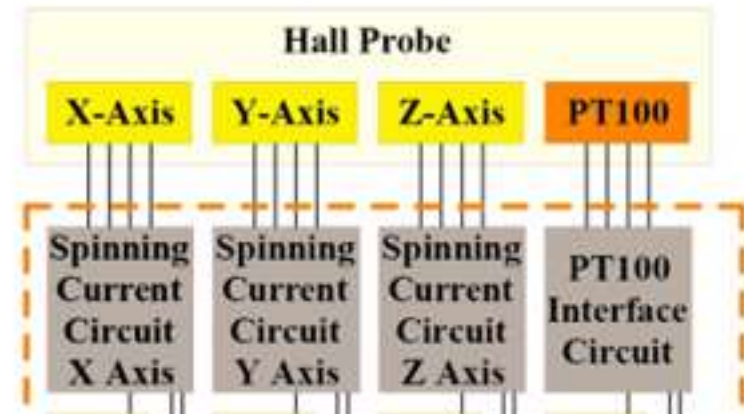
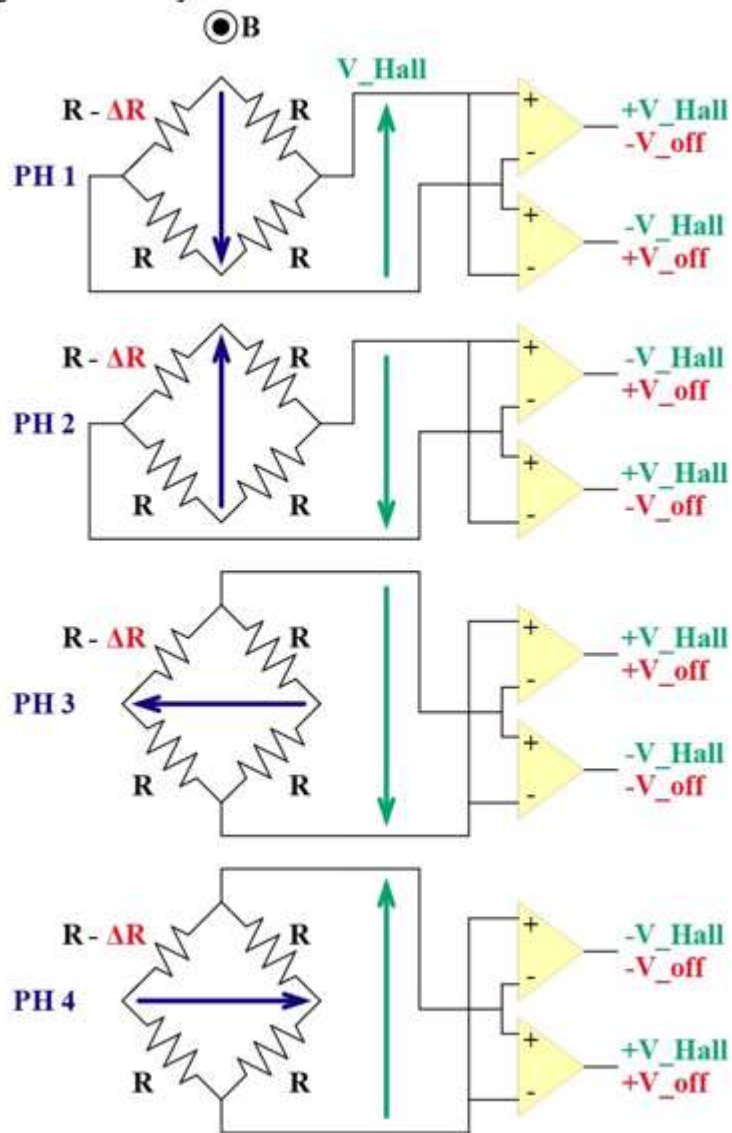


NEW 3MH6 TESLAMETER vs. 3MH5

- **No f-limitation due to the presently used analog low-pass filter
-> f-bandwidth DC – 2.5kHz (-3dB)**
- **Efficient suppressing of switching spikes and noise**
- **Incorporated fast computer**
- **Temperature stability control of the electronic box**
- **Sensitivity matrix allows 0.1° probe angle accuracy**
- **External Encoder allows Synchronization btw. probe position and measurement**
- **Interchangeable Hall probes**



SPINNING CURRENT



3MH6: BANDWIDTH vs. RESOLUTION

Data rate [sp/s]	10	100	500	2000	7500
Averaging time [ms]	100	10	2	0.5	0.133
Resolution [μ T rms]	0.8	1	2	3	5
f (-10ppm) [Hz]	0.03	0.27	1.4	<u>5</u>	<u>10</u>
f (-100ppm) [Hz]	0.08	0.8	4	<u>18</u>	<u>30</u>
f (-0.1%) [Hz]	0.25	2.5	12.5	50	<u>90</u>
f (-1%) [Hz]	0.78	7.8	39	155	<u>300</u>
fc (-3dB) [Hz]	4.4	44	220	880	<u>2500</u>

Conditions: - Range $\pm 2T$

- Probe cable length: 2m

- Internal Sampling rate: 30ks/s

- Bandwidth: DC to fc(-x), f (-x): B signal frequency at which the measurement error with respect to DC reaches x.

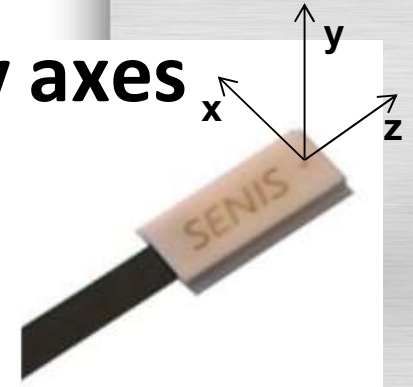
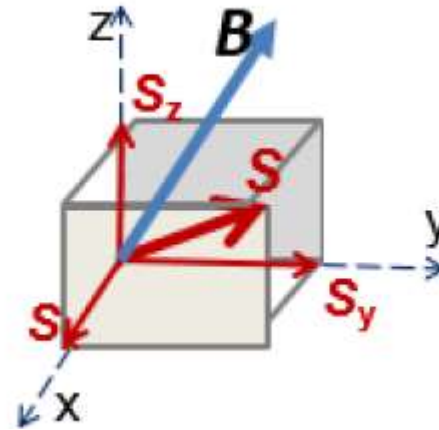
Underlined are the frequency values that are limited by the analog LP filter.



Calibration of angle error of the sensitivity axes -> less than 0.1°

1 - axis Hall magnetic sensor:

$$V_1 = \mathbf{S}_1 \cdot \mathbf{B} \Rightarrow V_1 = (S_{1X} \ S_{1Y} \ S_{1Z}) \begin{pmatrix} B_X \\ B_Y \\ B_Z \end{pmatrix}$$



3 - axis Hall magnetic sensor:

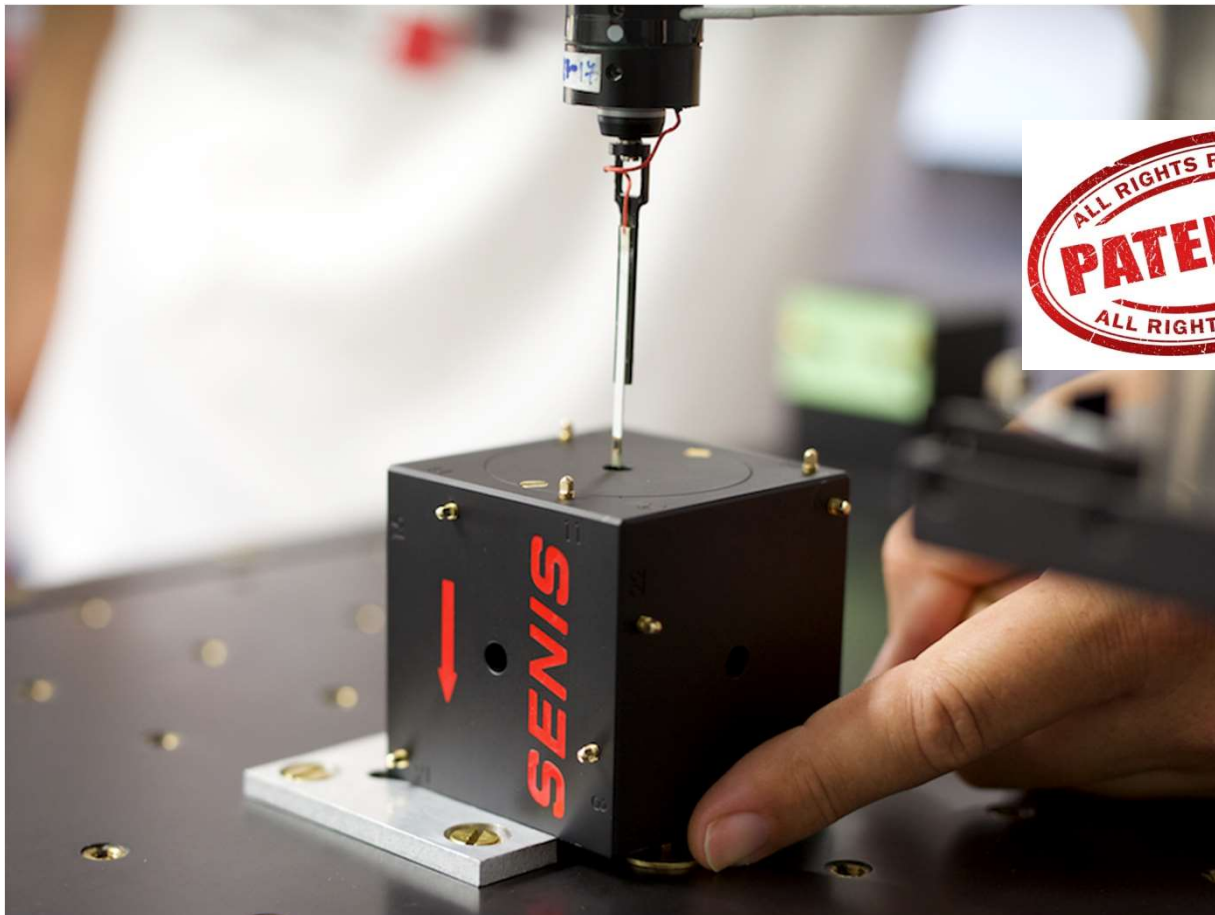
$$\begin{pmatrix} V_1 \\ V_2 \\ V_3 \end{pmatrix} = \begin{pmatrix} S_{1X} & S_{1Y} & S_{1Z} \\ S_{2X} & S_{2Y} & S_{2Z} \\ S_{3X} & S_{3Y} & S_{3Z} \end{pmatrix} \begin{pmatrix} B_X \\ B_Y \\ B_Z \end{pmatrix} \Rightarrow \mathbf{V}_3 = (\mathbf{S}_3) \mathbf{B} \Rightarrow \mathbf{B} = (\mathbf{S}_3)^{-1} \mathbf{V}_3$$

(\mathbf{S}_3) : Magnetic Sensitivity Tensor of a 3-Axis Hall Probe



CALIBRATION CUBE

SENIS
magnetic & current measurement



OUR PRODUCTS and SERVICES....

**CALIBRATION SERVICES:
ISO 17025
Application in process**



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3D Hall sensor
Fast magnetic angle sensor
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▶▶▶ *Our World Records:*

the only fully integrated 3-axis Hall Probe on the market

the smallest and thinnest 3-axis Hall Probe

magnetic field transducer & teslameter

with the highest resolution

and the highest frequency bandwidth

magnetic field measurements with the highest accuracy

Thank you!

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